Product Information

VESTAKEEP® DC 4420 G

WHITE PIGMENTED POLYETHER ETHER KETONE FOR DENTAL APPLICATIONS

VESTAKEEP® DC4420 G white pigmented polyether ether ketone for dental applications high viscosity polyether ether ketone (PEEK) resin that is especially designed for removable and fixed dentures, crowns and bridges.

Biocompatibility of VESTAKEEP® Dental

For VESTAKEEP® DC4420 G, biocompatibility has been tested according to ISO 10993-1 recommendations for permanent mucous membrane contact. The compound composition is optimised for high biocompatibility and superior mechanical, thermal and chemical resistance.

Biocompatibility test reports available for VESTAKEEP® DC4420 G

Standard	Description
ISO 10993-03	Genotoxicity: Salmonella Typhimurium Reverse Mutation Test (Ames Test)
ISO 10993-05	Cytotoxicity: Quantitative Growth Inhibition Test
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-10	Sensitization: Local Lymph Node Assay
ISO 10993-11	Acute Systemic Toxicity
ISO 10993-11	Subacute / Subchronic Toxicity 14 days
ISO 10993-18	Extraction Tests
USP Class VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation

Processing of VESTAKEEP® Dental

VESTAKEEP® DC4420 G can be processed by common melt processing techniques like injection molding and extrusion.
For injection molding, we recommend a melt temperature in the 380°C to 400°C range. The mold temperature should be within 160°C to 200°C, preferably 180°C.

Delivery of VESTAKEEP® Dental

VESTAKEEP® DC4420 G is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

The values presented are typical or average values, they do not constitute a specification.

Key Features

Industrial Sector
Medical Devices

Processing
Injection molding, Extrusion

Delivery form
Pellets, Granules

Optics
Opaque

Resistance to
Heat (thermal stability), Hydrolysis / hot water, Wear / abrasion, Fatigue resistance

Conformity
Biocompatibility, Medical application

Mechanical properties ISO	dry	Unit	Test Standard
Tensile modulus	**4100**	MPa	ISO 527
Tensile strength	**95**	MPa	ISO 527
Yield stress	**95**	MPa	ISO 527
Yield strain	**4.8**	%	ISO 527
Stress at break	**75**	MPa	ISO 527
Nominal strain at break, tB	**18**	%	ISO 527
Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**6.8**	kJ/m²	ISO 179/1eA
Type of failure	**C**	-	-
Charpy notched impact strength, -30°C	**6**	kJ/m²	ISO 179/1eA
Type of failure	**C**	-	-
Flexural modulus, 23°C	**4230**	MPa	ISO 178
Flexural stress at conv. deflection, 23°C	**130**	MPa	ISO 178
Flexural strength, 23°C	**154**	MPa	ISO 178
Flexural strain at flexural strength, 23°C	**6**	%	ISO 178
Flexural stress at break, 23°C	**N**	MPa	ISO 178
Flexural strain at break, 23°C	**N**	%	ISO 178

Thermal properties	dry	Unit	Test Standard
Melting temperature	**336**	°C	ISO 11357-1/-3

Glass transition temperature, DSC	**155**	°C	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	**155**	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	**210**	°C	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	**335**	°C	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**305**	°C	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**45**	E-6/K	ISO 11359-1/-2
Melting Temperature	**336**	°C	ASTM D 3418

Physical properties	**dry**	**Unit**	**Test Standard**
Density	**1490**	kg/m³	ISO 1183
Water absorption	**0.4**	%	Sim. to ISO 62
Density	**1490**	kg/m³	ASTM D 792

Optical properties	**dry**	**Unit**	**Test Standard**
Color L	**89**	-	CIE
Color a	**0.5**	-	CIE
Color b	**5**	-	CIE

Rheological properties	**dry**	**Unit**	**Test Standard**
Melt volume-flow rate, MVR	**11**	cm³/10min	ISO 1133
Temperature	**380**	°C	-
Load	**5**	kg	-
Molding shrinkage, parallel	**1.0**	%	ISO 294-4, 2577
Molding shrinkage, normal	**1.1**	%	ISO 294-4, 2577
Mold temperature	**180**	°C	-
Melt temperature	**360**	°C	-

Polymer analytics	**dry**	**Unit**	**Test Standard**
Ash content	**19.7**	%	ISO 3451

Test specimen production	dry	Unit	Test Standard
Injection Molding, melt temperature	**385**	°C	ISO 294
Injection Molding, mold temperature	**180**	°C	ISO 294
Injection Molding, injection velocity	**200**	mm/s	ISO 294

Characteristics

Special Characteristics
Semi-crystalline

Regulatory
US Pharmacopeia Class VI conformity

Color
White

Chemical Resistance
Acid resistance, Alkali resistance, Solvent resistance, Grease resistance, Hydrolytically stable, Oxidation resistance, General chemical resistance